



WL 520-28

Blank Wash and Light-Duty Stamping Lubricant

FEATURES

- Excellent Lubricity
- Water-Soluble - cleans very easily
- Good corrosion protection
- Longer die and punch life
- Reduces scrap
- Improves part quality
- Eliminates scoring and cracking
- Leaves very light residual (similar to vanishing oil residual)

APPLICATIONS

- Designed for use as a blank wash in the automotive industry.
- Good for light-duty stamping, GM approved formulation.

DIRECTIONS

Dilute Metal Mates WL with water to suit the specific application. Slowly add water to lubricant while mixing. Water quality enhances the performance of all water-dilutable lubricants.

HANDLING

Use appropriate safety equipment. Use with adequate ventilation. Avoid contact with eyes, skin and clothing. Keep away from extreme heat. Keep container closed when not in use.

STORAGE

Store away from extreme heat, flame, or ignition sources. Pressure buildup may occur due to heat exposure or temperature change. Release pressure by slowly opening container.

DISPOSAL

Absorb on suitable material and follow procedures listed below. Dispose of in a manner that is recommended by local, state, provincial and federal laws and regulations.



PROPERTIES

Odor	mild
pH Value	8.0-9.0 at 10%
Specific Gravity	0.97
Flash Point	>200F (>93C)
Boiling Point / Range	212F (100C)
Melting / Freezing Point	212F (100C)
Vapor Pressure	<1
Vapor Density	Heavier than air
Prop 65 Warning	Yes
Dilution Ratio	Typical Dilution: 3:1 to 10:1 (33-10%)

AVAILABLE PRODUCTS

Part No.	Net Contents	Container Type	Units/Case	Color
MM4052	5 gallon	Pail	1	Creamy White
MM4053	55 gal	drum	1	creamy white
MM4056	330 gal	tote	1	creamy white



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