# **CASE STUDY**

# VALUE PROPOSITION

Ideal for releasing a large variety of elastomeric materials, including Natural, SBR, NBR, EPDM, PA, and most sulfur-cured elastomers. DiamondKote<sup>TM</sup> DKW-4185 delivers easier release, less scrap, cleaner molds, and increased cycles between touchups, resulting in less downtime and improved production.

- Increased cycles between touchups
- Reduced scrap rates
- Improved release
- Improved appearance







#### **PRODUCT**

# DiamondKote™ DKW-4185

Water-Based Semi-Permanent Mold Release

#### **BOTTOM LINE**

#### **Automotive Parts Molding**

Solved multiple customer production issues while saving money and improving tool life

## **APPLICATION**

 Customer presented a technically challenging rubber molded part with a history of high scrap rates, difficult release, and 6-8 cycles between touchups.

#### **ISSUE**

 Customer was looking for extended releases between touchups, and improved part finish. Reductions in scrap rate were also sought.

## **SOLUTION**

Testing was completed using DiamondKote<sup>™</sup>
DKW-4185. A total of 55 cycles/660 parts were completed
at the customer site with improvements realized across all
testing goals.

#### **RESULT**

- Cycles between touchups improved 100%
- · Zero scrap rate was observed during trial
- · Parts released much more easily
- · Part finish appearance was much improved

| PACKAGING DETAILS |              |                |       |       |
|-------------------|--------------|----------------|-------|-------|
| Part No.          | Net Contents | Container Type | Units | Color |
| DKW-4185-02       | 5 gal        | pail           | 1     | clear |
| DKW-4185-03       | 55 gal       | drum           | 1     | clear |
| DKW-4185-06       | 330 gal      | tote           | 1     | clear |



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