

# CASE STUDY

## ELIMINATES THESE FAILURE MODES



Knit Line



Location of Adhesive Failure



Flow Crack



Rubber and/or Process Aide Residue



**Reported cost savings are derived from an average 50% reduction in mold release consumption, 3-10% increase in production throughput, and a 20% reduction in scrap.**

### Reducing the spray frequency

Reducing the spray frequency an average of 59% per molding cycle.  
Reducing mold release consumption by an average of 50% per molding cycle.

### Reducing open clamp time

Reducing the open clamp time an average of 3% to allow more cycles per shift.

### Reduce mold heat loss

Reducing scrap and rework by reducing spray frequency.

### Reduce/eliminate scrap

Resulting from rubber process aides (adhesive residue & by-products of off-gassing) building up on the mold by an average of 48%.

### Reduce the number of mold cleanings

Reducing the number of mold cleanings an average of 20% which will increase production efficiency and increase tool life.