

DiamondKote DKW-4013A is a water-based, silicone free semi-permanent mold release agent designed for use in the molding of silicone elastomers.

Most effective on silicone and fluorosilicone elastomers

FEATURES

- Promotes good rubber flow
- No significant transfer
- Excellent release characteristics
- Does not need to be diluted prior to use

APPLICATIONS

- Seals
- O-rings
- Gaskets
- EPDM
- FKM
- HNBR

DIRECTIONS

For best results the surface of the mold must be cleaned prior to application of DiamondKote DKW-4013A. Typical cleaning methods would be media/dry ice blasting or treatment with alkaline detergent followed by neutralization and rinsing with water. Base C

HANDLING

Containers should be kept closed prior to and during use to avoid external contamination. Store below 100°F and above 32 °F. Keep product from freezing.

STORAGE

Storage in steel, galvanized steel or black iron will degrade the active ingredients of this product. For safety precautions consult MSDS.

DISPOSAL INFORMATION

N/A - Dispose of unused material in accordance with local/regional/state laws based on SDS



PROPERTIES

Physical State	liquid
Odor	alcoholic
pH at 10%	9.5
Specific Gravity	1.00 g/cm ³
Boiling Point	212°F (100°C)
VOC Content	0.01
Viscosity	water thin



DKW-4013A

AVAILABLE PRODUCTS

Part No.	Container Type	Units/Case	Color
DKW-4013A-02	5 gal pail	1	translucent
DKW-4013A-03	55 gal drum	1	translucent
DKW-4013A-06	303 gal tote	1	translucent



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