

DiamondKote DKW-4650BL promotes release from the tire when used as a primer in conjunction with a release agent such as DiamondKote DKW-4680BL or inner tire paints. It reduces bladder buckling, and extends bladder life. This product may also be reapplied to a used bladder to promote release of the green tire. DiamondKote DKW-4680BL can be particularly useful for retread envelope release.

FEATURES

- Reduces bladder buckling
- Extends bladder life

HANDLING

Containers should be kept closed prior to and during use to avoid external contamination. Store below 100°F and above 32 °F. Keep product from freezing.

STORAGE

Storage in steel, galvanized steel or black iron will degrade the active ingredients of this product. For safety precautions consult MSDS.

DIRECTIONS

For best results the surface of the bladder must be cleaned prior to application of DiamondKote DKW4650BL. Dust, oils, etc. should be removed from the bladder to promote the best adhesion of DiamondKote DKW-4650BL to the bladder surface.

Base Coat: For best results DiamondKote DKW-4650BL should be applied to a pre-heated bladder to facilitate rapid drying and cure. Material can be sprayed or wiped liberally onto a bladder. Apply multiple passes to ensure complete coverage and allow to air dry for at least two hours before putting the bladder into service.

DiamondKote DKW-4650BL can be applied to an ambient temperature bladder as well although the material needs to cure for at least 24 hours prior to being put into service.

Touch-up: DiamondKote DKW-4650BL can be re-applied to an in-service bladder to facilitate improved performance of the bladder. In this application, the coating will cure and be ready for use in 60 seconds.



PROPERTIES

Physical State	liquid
Odor	no odor
pH at 10%	10.5
Specific Gravity	1.00 g/CM ³
Boiling Point	212°F (100°C)
VOC Content	0.01
Viscosity	water thin

DISPOSAL INFORMATION

N/A - Dispose of unused material in accordance with local/regional/state laws based on SDS

AVAILABLE PRODUCTS

Part No.	Net Contents	Container Type	Units/Case
DKW-4650BL-02	5 gal	pail	1
DKW-4650BL-03	55 gal	drum	1
DKW-4650BL-06	303 gal	tote	1



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