



GN64-45

Flat-Stack, Light-Duty Synthetic Stamping Fluid

FEATURES

- May be diluted 15:1
- Improves die life
- Easy to clean
- High corrosion protection
- Petroleum free for smaller carbon footprint
- Full synthetic product
- Washes off with warm water
- Dries to clean touch

APPLICATIONS

- Designed for use with flat-stacked parts to eliminate oxidation between pieces.

DIRECTIONS

Dilute Metal Mates GN-64 with water to suit the specific application. Light to Moderate-Duty: 5:1 to 10:1 (20-10%) Heavy-Duty: 3:1 to 5:1 (33-20%) NOTE: These dilution ratios should only be used as general guidelines and are not exact specifications.

HANDLING

Use appropriate safety equipment. Use with adequate ventilation. Avoid contact with eyes, skin and clothing. Keep away from extreme heat. Keep container closed when not in use.

STORAGE

Store away from extreme heat, flame, or ignition sources. Pressure build up may occur due to heat exposure or temperature change. Release pressure by slowly opening container.

DISPOSAL

Absorb on suitable material (see Section 8) and follow procedures listed below. Dispose of in a manner that is recommended by local, state, provincial and federal laws and regulations.



PROPERTIES

| | |
|------------------------------------|---------------|
| Appearance / Physical State | liquid |
| Odor | typical, mild |
| pH Value | 9.3 at 10% |
| Specific Gravity | 1.07 |
| Boiling Point / Range | 212F (100C) |
| Vapor Pressure | <1 mmHg |
| Vapor Density | >1 |
| Prop 65 Warning | No |
| Density | (8.9 lbs/gal) |
| Refractometer Readings | 2-10 RI |
| Dilution Ratio | 3:1 to 15:1 |

AVAILABLE PRODUCTS

| Part No. | Net Contents | Container Type | Units/Case | Color |
|----------|--------------|----------------|------------|----------------------|
| MM9002 | 5 gal | pail | 1 | clear to amber brown |
| MM9003 | 55 gal | drum | 1 | clear to amber brown |
| MM9006 | 330 gal | tote | 1 | clear to amber brown |



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