



HDA-8515

Neat oil

Metal Mates HDA8515 is a straight oil used for light bending drilling and sawing aluminum. No sticky residual. has excellent heat treat compatibility

FEATURES

- Mineral based vanishing oil
- Great heat treat results
- Works very well with aluminum parts

APPLICATIONS

- Light-Duty processing of aluminum parts for bending, cut-off, stamping, punching, and sawing operations.

DIRECTIONS

Metal Mates HDA8515 is supplied ready to use. Do not dilute.

HANDLING

Use appropriate safety equipment. Use with adequate ventilation. Use appropriate safety equipment. Use with adequate ventilation. Avoid contact with eyes, skin and clothing. Keep away from extreme heat. Keep container closed when not in use.

STORAGE

Store away from extreme heat, flame, or ignition source. Pressure buildup may occur due to heat exposure or temperature change. Release pressure by slowly opening container.

DISPOSAL

Absorb on suitable material and follow procedures listed below. Dispose of in a manner that is recommended by local, state, provincial and federal laws and regulations.



PROPERTIES

Odor	petroleum odor
Specific Gravity	0.805
Flash Point	203F
Boiling Point / Range	424F (217C)
Melting / Freezing Point	</= -0F (</= -18C)
Vapor Pressure	<0.01
VOC Content	>80
Vapor Density	Heavier than air
Auto-Ignition Temperature	419F (215C)
Prop 65 Warning	No
Density	6.71 lbs/gl
Dilution Ratio	Not Applicable

AVAILABLE PRODUCTS

Part No.	Net Contents	Container Type	Units/Case	Color
MM5303	55 gal	drum	1	clear



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