

# **FEATURES**

- Economical, light-duty minimum quantity lubricant
- · Light-duty machining, sawing and cutting
- · Aluminum extrusion machining and sawing
- Vegetable-based, biodegradable lubricant
- Non-staining, burns off cleanly in post heat treating
- For ferrous & nonferrous metals, aluminum and titanium
- Clean with soap and water

#### **APPLICATIONS**

• Light-duty machining, sawing • Aluminum extrusion and cutting machining and sawing

#### **DIRECTIONS**

Fill Accu-Lube applicator reservoir above the low-level line. Refer to the Accu-Lube applicator manual for operating instructions.

#### **HANDLING**

None required under normal usage.

# **STORAGE**

Keep containers tightly closed in a dry, cool and well-ventilated place.

# **DISPOSAL INFORMATION**

Consult the appropriate state, regional, or local regulations for additional requirements.



# **PHYSICAL PROPERTIES**

Appearance/physical state	state Liquid		
Odor	Mild		
Melting point/freezing point	No data available		
Boiling point/range	>150°C		
Vapor pressure	No data available		
Partition coefficient	No data available		
Percent volatile	No data available		
Flammability limit	No data available		
Propellant	N/A		
VOC Content	5.91 g/l		
Color	Purple		
Flash point	>150°C		
Relative density	No data available		
Evaporation rate	No data available		
Vapor density	No data available		
Auto-ignition temperature	No data available		
Viscosity	No data available		
Specific Gravity (water=1)	0.86		
Temperature Range °F(°C)	No data available		
4-Ball Weld Load	No data available		

# **AVAILABLE PRODUCTS**

Part No.	Net Contents	Container Type	Units/Case	Case Weight
LB4600	1 gal.	Jug	4	34 lbs.
LB4655	55 gal.	Drum	1	454 lbs.

