

## **FEATURES**

- Economical, light-duty minimum quantity lubricant
- Light-duty machining, sawing and cutting
- · Aluminum extrusion machining and sawing
- Vegetable-based, biodegradable lubricant
- Non-staining, burns off cleanly in post heat treating
- For ferrous & nonferrous metals, aluminum and titanium
- Clean with soap and water

#### **APPLICATIONS**

• Light-duty machining, sawing • Aluminum extrusion and cutting machining and sawing

#### **DIRECTIONS**

Fill Accu-Lube applicator reservoir above the low-level line. Refer to the Accu-Lube applicator manual for operating instructions.

### **HANDLING**

Avoid contact with skin, eyes and clothing. Wash thoroughly after handling.

#### **STORAGE**

Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

## **DISPOSAL**

Dispose in accordance with all applicable regulations.



# **PHYSICAL PROPERTIES**

Appearance / Physical State	Liquid			
Color	Purple			
Odor	Mild			
Boiling Point / Range	>302°F (>150°C) > 302°F (> 150°C) 40°F (4°C)			
Flash Point				
Pour Point				
Specific Gravity	0.86			
VOC Content	5.91 g/l			
Viscosity	7.3 cSt @ 40°C			

# **AVAILABLE PRODUCTS**

Part No.	Net Contents	Container Type	Units/Case	Approximate Case Weight
LB4600	1 gal	jug	4	34 lbs
LB4655	55 gal	drum	1	454 lbs

