

FEATURES

- Moderate to heavy-duty
- Vegetable-based, biodegradable lubricant
- Non-staining, burns off cleanly in post heat treating
- Clean with soap and water

APPLICATIONS

- Aluminum machining, cutting Aluminum applications with and sawing post-heat treating
- Moderate-duty milling, drilling, tapping and punching

DIRECTIONS

Fill Accu-Lube applicator reservoir above the low-level line. Refer to the Accu-Lube applicator manual for operating instructions.

HANDLING

Avoid contact with skin, eyes and clothing. Wash thoroughly after handling.

STORAGE

Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

DISPOSAL

Dispose in accordance with all applicable regulations.



PHYSICAL PROPERTIES

| Appearance / Physical State | Liquid | |
|-----------------------------|-------------------------|--|
| Color | Blue | |
| Odor | Mild | |
| Boiling Point / Range | >392°F (>200°C) | |
| Flash Point | > 392.0 °F (> 200.0 °C) | |
| Pour Point | -40°F (-40°C) | |
| Viscosity | 8.9 cSt @ 40°C | |
| Specific Gravity | 0.93 | |

AVAILABLE PRODUCTS

| Part No. | Net Contents | Container Type | Units/Case | Approximate Case Weight |
|----------|--------------|----------------|------------|----------------------------|
| LB6000 | 1 gal | jug | 4 | 34 lbs |
| LB6055 | 55 gal | drum | 1 | 454 lbs |



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