

FEATURES

- Vegetable-based, biodegradable lubricant
- Non-staining, burns off cleanly in post heat treating
- For ferrous & nonferrous metals, aluminum and titanium
- Clean with soap and water

APPLICATIONS

- Moderate-duty milling, drilling, tapping, stamping and punching
- Heavy-duty machining, sawing and cutting
- Sawing large diameter solids
- Large diameter tapping
- Deep hole drilling
- Operations that generate a lot of heat

DIRECTIONS

Fill Accu-Lube applicator reservoir above the low-level line. Refer to the Accu-Lube applicator manual for operating instructions.

HANDLING

None required under normal usage.

STORAGE

Keep containers tightly closed in a dry, cool and well-ventilated place.

DISPOSAL INFORMATION

Consult the appropriate state, regional, or local regulations for additional requirements.



PHYSICAL PROPERTIES

Appearance/physical state	state Liquid		
Odor	Mild		
Melting point/freezing point	No data available		
Boiling point/range	>200°C		
Vapor pressure	No data available		
Partition coefficient	No data available		
Percent volatile	No data available		
Flammability limit	No data available		
Propellant	N/A		
VOC Content	No data available		
Color	Blue		
Flash point	>200°C		
Relative density	No data available		
Evaporation rate	No data available		
Vapor density	No data available		
Auto-ignition temperature	No data available		
Viscosity	No data available		
Specific Gravity (water=1)	0.94		
Temperature Range °F(°C)	No data available		
4-Ball Weld Load	No data available		

AVAILABLE PRODUCTS

Part No.	Net Contents	Container Type	Units/Case	Case Weight
LB6100	1 gal.	Jug	4	34 lbs.
LB6155	55 gal.	Drum	1	459 lbs.

