

# Accu-Lube® LB-6100

## Light Viscosity MQL

### FEATURES

- Vegetable-based, biodegradable lubricant
- Non-staining, burns off cleanly in post heat treating
- For ferrous & nonferrous metals, aluminum and titanium
- Clean with soap and water

### APPLICATIONS

- Moderate-duty milling, drilling, tapping, stamping and punching
- Heavy-duty machining, sawing and cutting
- Sawing large diameter solids
- Large diameter tapping
- Deep hole drilling
- Operations that generate a lot of heat

### DIRECTIONS

Fill Accu-Lube applicator reservoir above the low-level line. Refer to the Accu-Lube applicator manual for operating instructions.

### HANDLING

Avoid contact with skin, eyes, clothing. Wash thoroughly after handling.

### STORAGE

Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

### DISPOSAL

Dispose in accordance with all applicable regulations.



### PHYSICAL PROPERTIES

<b>Appearance / Physical State</b>	Liquid
<b>Color</b>	Blue
<b>Odor</b>	Mild
<b>Boiling Point / Range</b>	>392 °F (>200 °C)
<b>Water Solubility</b>	Insoluble.
<b>Specific Gravity</b>	0.94
<b>VOC Content</b>	1.24 % ; 12.41 g/L
<b>Flash Point</b>	> 392 °F (> 200 °C)
<b>Pour Point</b>	-40°F (-40°C)
<b>Viscosity</b>	10.4 cSt @ 40°C

### AVAILABLE PRODUCTS

Part No.	Net Contents	Container Type	Units/Case	Approximate Case Weight
LB6100	1 gal	jug	4	34 lbs
LB6155	55 gal	drum	1	459 lbs



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