



LB-8500

Minimum Quantity Lubricant for Cutting & Machining Aluminum

FEATURES

- Sawing and machining of aluminum, due to superior lubricity
- Burns off clean after post-heat treating
- A general use product for all metals and all types of machining
- Medium-Duty

APPLICATIONS

- Sawing and machining aluminum
- Aluminum Extruders
- Vegetable-based, biodegradable lubricant
- General machining for all metals

DIRECTIONS

Fill Accu-Lube applicator reservoir above the low-level line. Refer to the Accu-Lube applicator manual for operating instructions.

HANDLING

Avoid contact with skin, eyes and clothing. Wash thoroughly after handling.

STORAGE

Keep container tightly closed in a dry and well-ventilated place.

DISPOSAL INFORMATION

Dispose of in accordance with local regulations.



PHYSICAL PROPERTIES

Appearance	Colorless light oil
Class	Non-Staining post heat treat
Specific gravity	0.79
Density	6.6 lbs./gallon
Viscosity @40C	2-3 centistokes
Flash Point	200°F (100°C)
Pour Point	-10°F (14°C)
Active sulfur content	0.00%
Total chlorine	0.00%
Lubricity pin & vee	1000 jaw load / 58 torque
Biodegradability	Readily biodegradable
Water Solubility	Insoluble

AVAILABLE PRODUCTS

Part No.	Net Contents	Container Type	Units/Case	Case Weight
LB8500	1 gal.	container	4	34 lbs.
LB8555	55 gal	drum	1	363 lbs.



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