



# LB-8500

## Minimum Quantity Lubricant for Cutting & Machining Aluminum

### FEATURES

- Sawing and machining of aluminum, due to superior lubricity
- Burns off clean after post-heat treating (aging)
- A general use product for all metals and all types of machining
- Light to moderate duty

### APPLICATIONS

- Sawing and machining aluminum
- Aluminum Extruders
- General machining for all metals

### DIRECTIONS

Fill Accu-Lube applicator reservoir above the low-level line. Refer to the Accu-Lube applicator manual for operating instructions.

### HANDLING

Avoid contact with skin, eyes and clothing. Wash thoroughly after handling.

### STORAGE

Keep container tightly closed in a dry and well-ventilated place.

### DISPOSAL

Dispose of in accordance with local regulations.

**LONGER LASTING BLADE LIFE + CLEANER CUTS**

**Incorporating LB-8500 into your processes can SAVE you a minimum of \$15,000\* per press at extruders.**

\* Average expected savings. Actual savings will vary.

### PHYSICAL PROPERTIES

<b>Appearance / Physical State</b>	Colorless light oil
<b>Class</b>	Non-Staining post heat treat
<b>Specific Gravity</b>	0.79
<b>Density</b>	6.6 lbs./gallon
<b>Viscosity</b>	2-3 centistokes
<b>Flash Point</b>	200°F (100°C)
<b>Pour Point</b>	-10°F (14°C)
<b>Active sulfur content</b>	0.00%
<b>Total chlorine</b>	0.00%
<b>Lubricity pin &amp; vee</b>	1000 jaw load / 58 torque
<b>Biodegradability</b>	Readily biodegradable
<b>Water Solubility</b>	Insoluble

### AVAILABLE PRODUCTS

Part No.	Net Contents	Container Type	Units/Case	Case Weight
LB8500	1 gal	container	4	34 lbs
LB8555	55 gal	drum	1	363 lbs
LB8555T	330 gal	tote	1	2100 lbs



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