

FEATURES

- Solid paste lubricant
- Reduces friction for cleaner cutting and better finish
- Vegetable-based lubricant
- For ferrous & nonferrous metals, aluminum and titanium
- Clean with soap and water

APPLICATIONS

• Short-run machining

• Burring

TappingDrilling

DIRECTIONS

For application on any cutting tool. Apply with brush or immerse tool in paste.

HANDLING

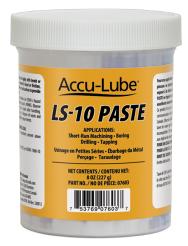
Avoid contact with skin, eyes, clothing. Wash thoroughly after handling.

STORAGE

Keep container tightly closed in a dry and well-ventilated place.

DISPOSAL

Dispose of in accordance with local regulations.



PHYSICAL PROPERTIES

Appearance / Physical State	Solid / Paste		
Color	Blue		
Odor	Mild		
Melting / Freezing Point	109.4 - 120.2°F (43 - 49°C)		
Boiling Point / Range	>399.2°F (>204°C)		
Flash Point	>199.4°F (>93.0°C) Pensky-		
	Martens Closed Cup		
Vapor Pressure	<1 mmHg		
Vapor density	>1		
Water Solubility	Insoluble.		
Specific Gravity	0.86		
VOC Content	10.07 g/L		

AVAILABLE PRODUCTS

Part No.	Net Contents	Container Type	Units/Case	Approximate Case Weight
7603	8 fl oz	jar	16	10 lbs



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