



OVS 280-20

Heavy-Duty Stamping Lubricant

FEATURES

- Extends tool life
- Will not build up in dies
- Can be welded without wash
- Can be diluted in wide range
- Lighter viscosity

APPLICATIONS

- Medium & Heavy-Duty Stamping including:
- Motor Cradle
- Control Arms
- Suspension Brackets
- Motor Brackets
- Please call for consultation on specific applications

DIRECTIONS

Dilute Metal Mates OVS with water to suit the specific application. Slowly add water to lubricant while mixing. Water quality enhances the performance of all water-dilutable lubricants.

HANDLING

Use appropriate safety equipment. Use with adequate ventilation. Avoid contact with eyes, skin and clothing. Keep away from extreme heat. Keep container closed when not in use.

STORAGE

Store away from extreme heat, flame, or ignition sources. Pressure buildup may occur due to heat exposure or temperature change. Release pressure by slowly opening container.

DISPOSAL

Absorb on suitable material and follow procedures shown on SDS. Dispose of in a manner that is recommended by local, state, provincial, and federal laws and regulations.



PROPERTIES

Odor	mild
pH Value	8.3-9.3
Specific Gravity	0.98
Flash Point	>200F (>93C)
Boiling Point / Range	212F (100C)
Vapor Pressure	<1
Vapor Density	Heavier than air
Dilution Ratio	Typical Dilution: 3:1 to 6:1 (33-17%)
Melting / Freezing Point	212F (100C)
Total Chlorine	Y
Prop 65 Warning	Yes

AVAILABLE PRODUCTS

Part No.	Net Contents	Container Type	Units/Case
MM2103	55 gal	drum	1
MM2106	330 gal	tote	1



CONTACT YOUR ITW PRO BRANDS REPRESENTATIVE TODAY!

800.241.8334 | www.itwprobrands.com

LPS®, SCRUBS®, DYKEM®, Accu-Lube®, DYMON®, Spray Nine®, and Cedar® are registered trademarks and Rustlick™, Diamondkote™, and MetalMates™ are trademarks of Illinois Tool Works • All Rights Reserved