



OVS 280-20

Stamping Lubricant

OVS 280 is a thinner viscoisty OVS designed for stamping, piercing, and punching.

FEATURES

- Extends tool life
- Will not build up in dies
- Can be welded without wash
- Can be diluted in wide range
- Thin viscosity

APPLICATIONS

- Spray, brush, roll coat or drip. Good on multiple substrates, please call for consultation on specific applications.

DIRECTIONS

Dilute Metal Mates OVS with water to suit the specific application.

NOTE: These dilution ratios should only be used as general guidelines and are not exact specifications. Please contact your Metal Mates Regional Sales Manager for an application specific recommendation. Slowly add water to lubricant while mixing. Water quality enhances the performance of all water-dilutable lubricants.

HANDLING

Use appropriate safety equipment. Use with adequate ventilation. Avoid contact with eyes, skin and clothing. Keep away from extreme heat. Keep container closed when not in use.

DISPOSAL INFORMATION

Absorb on suitable material and follow procedures listed below. Dispose of in a manner that is recommended by local, state, provincial and federal laws and regulations.



PROPERTIES

Odor	mild
pH at 10%	8.3-9.3
Specific Gravity	0.98
Flash Point	>200F (>93C)
Boiling Point	212F (100C)
Vapor Pressure	<1
Vapor Density	Heavier than air
Prop 65 Warning	No
Dilution Ratios	Typical Dilution: 3:1 to 6:1 (33-17%)
Melting Point	212F (100C)
Chlorine	Y

AVAILABLE PRODUCTS

Part No.	Net Contents	Container Type	Units/Case
MM2103	55 gal	drum	1
MM2106	330 gal	tote	1



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