



PowerChip 2000

Synthetic Metalworking Fluid

FEATURES

- Heavy-duty synthetic cutting fluid with non-chlorinated EP additives

APPLICATIONS

- Heavy-duty operations
- Machining, cutting, sawing
- Works well in grinding operations

MATERIALS COMPATIBILITY

- Recommended for ferrous metals, titanium, and high-nickel alloys
- Limited use for aluminum, brass, bronze, and copper



PROPERTIES

Appearance	Dark Blue
Specific gravity	1.07
Vapor Density	> 1
pH at 10%	9.3
Flash Point	>200oF (93oC)
Boiling Point	212oF (100oC)
Active sulfur content	None
Total chlorine	None
Density	8.9 lbs/gal (1063 kg/m ³)
Dilution Ratios	Machining: 10:1 to 20:1 Cutting, Sawing, and grinding: 30:1
Water Solubility	Soluble in water
Refractometer Readings	10:1 = 4.0
	20:1 = 2.0
	30:1 = 1.2

SHELF LIFE INFORMATION

1 year

AVAILABLE PRODUCTS

Part No.	Net Contents	Container Type	Units/Case	Case Weight
76305	5 gallons	Pail	1	48 lbs.
76355	55 gallons	Drum	1	528 lbs.



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