



PowerChip 2000

Synthetic Metalworking Fluid

FEATURES

- Heavy-duty synthetic cutting fluid with non-chlorinated EP additives

APPLICATIONS

- Heavy-duty operations
- Machining, cutting, sawing
- Works well in grinding operations

MATERIALS COMPATIBILITY

- Ferrous metals
- Titanium
- Limited use on Brass, Bronze, and Copper.
- Not recommended for Aluminum



PROPERTIES

Appearance / Physical State	Dark Blue
Specific Gravity	1.07
Vapor Density	> 1
pH Value	9.3
Flash Point	>200°F (93°C)
Boiling Point / Range	212°F (100°C)
Active sulfur content	None
Total chlorine	None
Density	8.9 lbs/gal (1063 kg/m ³)
Dilution Ratio	Machining: 10:1 to 20:1 Cutting, Sawing, and Grinding: 30:1
Water Solubility	Soluble in water
Refractometer Readings	10:1 = 4.0 20:1 = 2.0 30:1 = 1.2

SHELF LIFE INFORMATION

1 year

AVAILABLE PRODUCTS

Part No.	Net Contents	Container Type	Units/Case	Case Weight
76305	5 gallons	Pail	1	48 lbs.
76355	55 gallons	Drum	1	528 lbs.



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