

## **FEATURES**

- Superior, heavy-duty minimum quantity lubricant with nonchlorinated extreme pressure and anti-wear additives.
- Vegetable-based, biodegradable lubricant
- Non-staining, burns off cleanly in post heat treating

# APPLICATIONS

Operations that generate a lot of heat Stamping

 For ferrous & nonferrous metals, aluminum and titanium

- Machining aluminum and titanium
- titanium • Carbide die stamping

### DIRECTIONS

Fill Accu-Lube applicator reservoir above the low-level line. Refer to the Accu-Lube applicator manual for operating instructions.

### HANDLING

Avoid contact with skin, eyes and clothing. Wash thoroughly after handling

### STORAGE

Store at 10-49°C/50-120°F. Keep container tightly closed

### **DISPOSAL INFORMATION**

Dispose of in accordance with local/regional/national regulations



#### PHYSICAL PROPERTIES

Appearance/physical state	Liquid		
Odor	Mild		
Melting point/freezing point	No data available		
Boiling point/range	>400°F/>204°C		
Vapor pressure	< 1 mmHg		
Partition coefficient	No data available		
Percent volatile	No data available		
Flammability limit	No data available		
Propellant	N/A		
VOC Content	None		
Color	Purple		
Flash point	No data available		
Relative density	No data available		
Evaporation rate	No data available		
Vapor density	>1		
Auto-ignition temperature	No data available		
Viscosity	No data available		
Specific Gravity (water=1)	0.91		
Temperature Range °F(°C)	No data available		
4-Ball Weld Load	No data available		

#### **AVAILABLE PRODUCTS**

Part No.	Net Contents	Container Type	Units/Case	Case Weight
LBSTII01	1 gal.	Jug	4	34 lbs.
LBSTII55	55 gal.	Drum	1	470 lbs.

