

FEATURES

- Vegetable-based, biodegradable lubricant
- Water-washable
- Clean before heat treating with rinse water
- Heavy-duty

APPLICATIONS

- Carbide die stamping
- · Drawing and fine blanking
- Stamping sheet metal up to 0.125" thick (gauge 8 and higher, depending on the type of metal)
- For ferrous & nonferrous metals, aluminum and titanium

DIRECTIONS

Fill Accu-Lube applicator reservoir above the low-level line. Refer to the Accu-Lube applicator manual for operating instructions.

HANDLING

Avoid contact with skin, eyes, clothing. Wash thoroughly after handling.

STORAGE

Keep container tightly closed in a dry and well-ventilated place.

DISPOSAL INFORMATION

Dispose of in accordance with local regulations.



PHYSICAL PROPERTIES

Appearance/physical state	Liquid		
Odor	Mild		
Melting point/freezing point	No data available		
Boiling point/range	>400°F/>204°C		
Vapor pressure	<1 mmHg		
Partition coefficient	No data available		
Percent volatile	No data available		
Flammability limit	No data available		
Propellant	N/A		
VOC Content	No data available		
Color	Golden		
Flash point	>400°F/>204°C		
Relative density	No data available		
Evaporation rate	No data available		
Vapor density	>1		
Auto-ignition temperature	No data available		
Viscosity	No data available		
Specific Gravity (water=1)	0.935		
Temperature Range °F(°C)	No data available		
4-Ball Weld Load	No data available		

AVAILABLE PRODUCTS

Part No.	Net Contents	Container Type	Units/Case	Case Weight
LBSTIII01	1 gal	bottle	4	34 lbs
LBSTIII55	55 gal	drum	1	459 lbs

