FEATURES

• Light-Duty vanishing oil w/low VOC content

APPLICATIONS

• Straight oil / vanishing oil used for copper/brass components and other light-duty stamping operations

DIRECTIONS

Dilute Metal Mates SS-15 with water to suit the specific application. Slowly add water to lubricant while mixing. Water quality enhances the performance of all water-dilutable lubricants.

HANDLING

Use appropriate safety equipment. Use with adequate ventilation. Avoid contact with eyes, skin and clothing. Keep away from extreme heat. Keep container closed when not in use.

STORAGE

Store away from extreme heat, flame, or ignition sources. Pressure buildup may occur due to heat exposure or temperature change. Release pressure by slowly opening container.

DISPOSAL

Absorb with suitable material and follow procedures shown on SDS. Dispose of in a manner that is recommended by local, state, provincial, and federal laws and regulations.



PROPERTIES

Appearance / Physical State	liquid		
Odor	mild		
pH Value	9.6 at 10%		
Specific Gravity	1.02		
Flash Point	>200F (>93C)		
Boiling Point / Range	212F (100C)		
Melting / Freezing Point	212F (100C)		
Vapor Pressure	<1		
Vapor Density	Heavier than air		
Prop 65 Warning	No		
Dilution Ratio	Typical Dilution: 10:1 to 25:1 (10-3%)		

AVAILABLE PRODUCTS

Part No.	Net Contents	Container Type	Units/Case	Color
MM4353	55 gal	drum	1	golden yellow-brown

