



SS-150

Semi-Synthetic Cutting & Grinding Coolant

DESCRIPTION

Rustlick™ SS-150 is the economical, semi-synthetic coolant for light to moderate-duty applications.

FEATURES

- Economical, semi-synthetic coolant for light to moderate-duty applications

APPLICATIONS

- Light to moderate-duty operations
- General grinding and ligh machining
- High volume/high pressure coolant systems

MATERIALS COMPATIBILITY

- Ferrous & non-ferrous metals.
- Brass, Bronze, and Copper
- Aluminum
- Limited use on Stainless Steel.
- Limited use on Titanium.

HANDLING

When handling, wear long-sleeved clothing, safety glasses with side shields and neoprene gloves. Do not puncture, weld, or expose empty container to excessive heat or flame. Keep away from open flame. KEEP FROM FREEZING

DIRECTIONS

Premix coolant BEFORE adding it to the sump. Pour coolant concentrate into water when mixing. Remember O.I.L = Oil In Last. This product is not intended for use with carbide grinding.

STORAGE

Store locked up.

DISPOSAL

Dispose of contents/container to an approved waste disposal plant.

AVAILABLE PRODUCTS

Part No.	Net Contents	Container Type	Units/Case	Case Weight
76105	5 gallons	Pail	1	43 lbs.
76155	55 gallons	Drum	1	485 lbs.



PROPERTIES

Appearance / Physical State	Blue
Specific Gravity	0.95
Vapor Density	> 1
pH Value	9.9
Flash Point	>200°F (93°C)
Boiling Point / Range	212°F (100°C)
Active sulfur content	None
Total chlorine	None
Density	8.4 lbs/gal (1010 kg/m3)
Dilution Ratio	Light Duty Machining: 30:1 (3%) Moderate Duty Machining: 20:1 (5%) Heavy-Duty Machining: 10:1 (10%)
Water Solubility	Soluble in water
Refractometer Readings	10:1 = 3.0 20:1 = 1.5 30:1 = 1.0

SHELF LIFE INFORMATION

1 year



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