

FEATURES

 Economical, water-based minimum quantity lubricant with non-chlorinated extreme pressure and boundary additives for moderate-duty near-dry stamping and machining.

APPLICATIONS

- Stamping
- General machining, sawing and cutting
- Economical
- Water-based, synthetic lubricant
- Provides excellent corrosion protection
- Boron free with superior lubricity
- For ferrous & nonferrous metals and aluminum
- Clean before heat treating with rinse water

DIRECTIONS

Fill Accu-Lube applicator reservoir above the low-level line. Refer to the Accu-Lube applicator manual for operating instructions.

HANDLING

Avoid contact with skin, eyes and clothing. Wear protective gloves/protective clothing/eye protection/face protection.

STORAGE

Keep containers tightly closed in a dry, cool and well-ventilated place.

DISPOSAL INFORMATION

Dispose of in accordance with local regulations.



PHYSICAL PROPERTIES

Appearance/physical state	Liquid		
Odor	Mild		
Melting point/freezing point	No data available		
Boiling point/range	100°C		
Vapor pressure	No data available		
Partition coefficient	No data available		
Percent volatile	No data available		
Flammability limit	No data available		
Propellant	N/A		
VOC Content	No data available		
Color	Light amber		
Flash point	> 100°C		
Relative density	No data available		
Evaporation rate	No data available		
Vapor density	No data available		
Auto-ignition temperature	No data available		
Viscosity	No data available		
Specific Gravity (water=1)	1.05		
Temperature Range °F(°C)	No data available		
4-Ball Weld Load	No data available		

AVAILABLE PRODUCTS

Part No.	Net Contents	Container Type	Units/Case	Case Weight
LBSY201	1 gal.	bottle	4	36 lbs.
LBSY255	55 gal.	drum	1	499 lbs.

