



# Tapmatic #1 Gold

## Cutting Fluid



### FEATURES

- Does not contain water, solvents, or inactive fillers
- Reduces cutting torque and improves cutting efficiency
- Does not contain chlorinated solvents or chlorinated paraffins
- Requires less product usage than traditional cutting fluids
- Increases tool life and improves surface finish
- Great for all metals including aluminum
- Excellent for tapping applications

### APPLICATIONS

- Boring
- Broaching
- Drawing
- Drilling
- Engraving
- Reaming
- Threading
- Turning
- Sawing
- Facing
- Milling

### SPECIFICATIONS AND APPROVALS

- Boeing BAC 5008
- Boise Cascade
- General Motors Co.
- Inland Steel
- Kimberly-Clark
- Minntac - US Steel
- Tampa Electric Co.
- Timken Steel

### PROPERTIES

Appearance/physical state	Aerosol: Gas, Bulk: Liquid
Odor	Slight petroleum odor
Melting point/freezing point	Not established
Boiling point/range	465.8°F (241°C)
Vapor pressure	< 0.05 mm Hg @ 20°C
Partition coefficient	< 1
Percent volatile	0%
Flammability limit	Aerosol: Flammable gas, Bulk: Not available
Propellant	Aerosol: Carbon Dioxide, Bulk: N/A
VOC Content	0 % per US State & Federal Consumer Product Regulations
Color	Gold
Flash point	300.2°F (149.0°C) Cleveland Open Cup
Relative density	> 1 (air = 1)
Evaporation rate	< 0.1 BuAc
Vapor density	> 1 (air = 1)
Auto-ignition temperature	Not established
Viscosity	< 20 mm <sup>2</sup> /s
Specific Gravity (water=1)	0.88 - 0.9 @20°C
Temperature Range °F(°C)	Not available
4-Ball Weld Load	Not available

### DIRECTIONS

Apply a few drops of fluid just prior to contact. DO NOT USE IN MIST OR RECIRCULATING SYSTEMS.

### HANDLING

Aerosol: Pressurized container: Do not pierce or burn, even after use. Do not spray on a naked flame or any other incandescent material. Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. All equipment used when handling the product must be grounded. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Use only in well-ventilated areas. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Bulk: Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling.

### STORAGE

Aerosol: Store in a well-ventilated place. Store locked up. Protect from sunlight. Do not expose to temperatures exceeding 50°C/122°F. Bulk: Store locked up. Store in original tightly closed container. Store away from incompatible materials.

### DISPOSAL INFORMATION

Aerosol: Consult authorities before disposal. Contents under pressure. Do not puncture, incinerate or crush. Dispose of contents/container in accordance with local/regional/national/international regulations. Bulk: Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

### AVAILABLE PRODUCTS

Part No.		Net Contents	Container Type	Units/Case	Case Weight
US	Canada				
40312	C40312	11 wt. oz./312 g/344 mL	Aerosol	12	12 lbs.
40320	C40320	16 fl. oz. (473 mL)	Bottles	12	14 lbs.
40330	C40330	1 gal. (3.78 L)	Bottles	4	34 lbs.
40340	C40340	5 gal. (18.93 L)	pail	1	43 lbs.



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