



# Tapmatic® Dual Action Plus #2

## Cutting Fluid



### FEATURES

- Provides superior extreme pressure lubricity in machining aluminum and its alloys
- Improves surface finish and extends tool life
- Reduces friction and eliminates chip welding
- No chlorinated solvents

### APPLICATIONS

- Boring
- Broaching
- Drawing
- Drilling
- Engraving
- Facing
- Finishing
- Grinding
- Milling
- Reaming
- Sawing
- Stamping
- Tapping
- Threading
- Turning

### SPECIFICATIONS AND APPROVALS

- Ford Motor Co.

### PROPERTIES

Appearance/physical state	Liquid
Odor	Mild Oily
Melting point/freezing point	Not established
Boiling point/range	-195°C (383°F)
Vapor pressure	< 0.05 mm Hg @ 20°C
Partition coefficient	> 1
Percent volatile	70 - 75 %
Flammability limit	Lower: 0.6% Upper 7%
Propellant	N/A
VOC Content	0 % per State and Federal Consumer Product Regulations
Color	Amber
Flash point	> 165.2°F (> 74.0°C) Tag Closed Cup
Relative density	Not available
Evaporation rate	< 0.1 BuAc
Vapor density	> 1 (air = 1)
Auto-ignition temperature	> 442.4°F (> 228°C)
Viscosity	Not established
Specific Gravity (water=1)	0.83 - 0.85 (water = 1)
Temperature Range °F(°C)	Not available
4-Ball Weld Load	Not available

### DIRECTIONS

Apply a few drops of fluid just prior to contact. DO NOT USE IN RECIRCULATING SYSTEMS

### HANDLING

Observed good industrial hygiene practices. Wear appropriate personal protective equipment. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Use only in well-ventilated areas.

### STORAGE

Store in original tightly closed container. Store away from incompatible materials.

### DISPOSAL INFORMATION

Dispose of in accordance with local regulations. Empty containers or liner may retain some product residues. This material and its container must be disposed of in a safe manner

### AVAILABLE PRODUCTS

Part No.		Net Contents	Container Type	Units/Case
US	Canada			
40220	C40220	16 fl oz / 473 mL	bottle	12
40230	C40230	1 gal / 3.78 L	bottle	4



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