



Tapmatic® Natural Cutting Fluid



FEATURES

- Biodegradable
- Non-toxic & non-hazardous
- Safe on all metals
- Great for steel and aluminum
- Extends tool life
- High performance lubricating ability eliminates galling and seizing
- Does not contain sulfur, chlorine, water, mineral oil, or inactive fillers
- Does not irritate the skin, eyes or respiratory tract

APPLICATIONS

- Boring
- Broaching
- Sawing
- Drilling
- Reaming
- Tapping
- Threading
- Engraving
- Facing
- Milling

SPECIFICATIONS AND APPROVALS

- Ford Motor Co.
- General Motors Co.
- Kimberly-Clark
- Kodak

PROPERTIES

Appearance/physical state	Liquid
Odor	Spice
Melting point/freezing point	Not established
Boiling point/range	Not established
Vapor pressure	Not established
Partition coefficient	> 1
Percent volatile	0%
Flammability limit	Not established
Propellant	N/A
VOC Content	0% per US State and Federal Consumer Product Regulations CARB
Color	Green
Flash point	348.8°F (176.0°C) Tag Closed Cup
Relative density	Not available.
Evaporation rate	None
Vapor density	Not established
Auto-ignition temperature	Not established
Viscosity	Not established
Specific Gravity (water=1)	0.88 - 0.89 @ 20°C
Temperature Range °F(°C)	Not established
4-Ball Weld Load	Not established

DIRECTIONS

Apply a few drops of fluid just prior to contact. DO NOT USE IN RECIRCULATING SYSTEMS.

HANDLING

Observe good industrial hygiene practices.

STORAGE

Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

DISPOSAL INFORMATION

Collect and reclaim or dispose in sealed containers at licensed waste disposal site.

AVAILABLE PRODUCTS

Part No.		Net Contents	Container Type	Units/Case	Case Weight
US	Canada				
44220	C44220	16 fl oz / 473 mL	bottles	12	15 lbs
44230	C44230	1 gal / 3.78 L	bottles	4	36 lbs
44240	C44240	5 gal / 18.93 L	pail	1	41 lbs



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