



FEATURES

- Suitable for high and low speed applications
- Reduces friction
- Provides smooth, accurate cutting action
- Excellent for stainless steel and other hard to machine metals
- Improves surface finish
- Extends tool life ٠
- Not recommended for aluminum

APPLICATIONS

- Broaching
- Drawing
- Drilling
- Engraving
- Facing
- Milling

 Reaming Tapping Threading Stamping Turning

Sawing

Reaming

SPECIFICATIONS AND APPROVALS

• Hazelton Pump

• PlastiPack Packaging

PROPERTIES

Appearance/physical state	Liquid		
Odor	Sulphurous. Berry.		
Melting point/freezing point	Not available		
Boiling point/range	400°F (204.44°C) (estimated)		
Vapor pressure	Not available.		
Partition coefficient	Not available		
Percent volatile	0%		
Flammability limit	Not available		
Propellant	N/A		
VOC Content	0% per US State & Federal Consumer Product Regulations		
Color	Dark brown		
Flash point	> 200.0°F (> 93.3°C) Tag Closed Cup		
Relative density	Not available		
Evaporation rate	<1BuAc		
Vapor density	> 1 (air = 1)		
Auto-ignition temperature	Not available		
Viscosity	640 cP @ 104°F/40°C		
Specific Gravity (water=1)	1.14		
Temperature Range °F(°C)	Not available		
4-Ball Weld Load	Not available		

DIRECTIONS

Apply a few drops of fluid just prior to contact. DO NOT USE IN MIST OR RECIRCULATING SYSTEMS.

HANDLING

Observe good industrial hygiene practices. Wear appropriate personal protective equipment. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Use only in well-ventilated areas.

STORAGE

Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

DISPOSAL INFORMATION

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose in accordance with all applicable regulations

AVAILABLE PRODUCTS

Part No.			0		
US	Canada	Net Contents	Container Type	Units/Case	Case Weight
05316	C05316	16 fl oz / 473 mL	bottle	12	16 lbs
05328	C05328	1 gal / 3.78 L	can	4	44 lbs



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