



Tapmatic® TriCut

Cutting Fluid



FEATURES

- Suitable for high and low speed applications
- Reduces friction
- Provides smooth, accurate cutting action
- Excellent for stainless steel and other hard to machine metals
- Improves surface finish
- Extends tool life
- Not recommended for aluminum

APPLICATIONS

- Boring
- Broaching
- Drawing
- Drilling
- Engraving
- Facing
- Milling
- Sawing
- Reaming
- Tapping
- Threading
- Stamping
- Turning
- Reaming

SPECIFICATIONS AND APPROVALS

- Hazelton Pump
- PlastiPack Packaging

PROPERTIES

Appearance/physical state	Liquid
Odor	Sulphurous. Berry.
Melting point/freezing point	Not available
Boiling point/range	400°F (204.44°C) (estimated)
Vapor pressure	Not available.
Partition coefficient	Not available
Percent volatile	0%
Flammability limit	Not available
Propellant	N/A
VOC Content	0% per US State & Federal Consumer Product Regulations
Color	Dark brown
Flash point	> 200.0°F (> 93.3°C) Tag Closed Cup
Relative density	Not available
Evaporation rate	< 1 BuAc
Vapor density	> 1 (air = 1)
Auto-ignition temperature	Not available
Viscosity	640 cP @ 104°F/40°C
Specific Gravity (water=1)	1.14
Temperature Range °F(°C)	Not available
4-Ball Weld Load	Not available

DIRECTIONS

Apply a few drops of fluid just prior to contact. DO NOT USE IN MIST OR RECIRCULATING SYSTEMS.

HANDLING

Observe good industrial hygiene practices. Wear appropriate personal protective equipment. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Use only in well-ventilated areas.

STORAGE

Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

DISPOSAL INFORMATION

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose in accordance with all applicable regulations

AVAILABLE PRODUCTS

Part No.		Net Contents	Container Type	Units/Case	Case Weight
US	Canada				
05316	C05316	16 fl oz / 473 mL	bottle	12	16 lbs
05328	C05328	1 gal / 3.78 L	can	4	44 lbs



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