



Tapmatic® TriCut

Cutting Fluid



FEATURES

- Suitable for high and low speed applications
- Reduces friction
- Provides smooth, accurate cutting action
- Excellent for stainless steel and other hard to machine metals
- Improves surface finish
- Extends tool life
- Not recommended for aluminum

APPLICATIONS

- Boring
- Broaching
- Drawing
- Drilling
- Engraving
- Facing
- Milling
- Sawing
- Reaming
- Tapping
- Threading
- Stamping
- Turning
- Reaming

PROPERTIES

Appearance / Physical State	Liquid.
Color	Dark brown.
Odor	Sulphurous. Berry.
pH Value	Not available.
Melting / Freezing Point	Not available
Boiling Point / Range	400°F (204.44°C) (estimated)
Flash Point	> 174.0 °F (> 78.9 °C) Tag Closed Cup (estimated)
Evaporation Rate	< 1 BuAc
Flammability	Not available.
Vapor Pressure	Not available.
Vapor density	> 1 (air = 1)
Water Solubility	Not soluble in water
Partition Coefficient	Not available.
Auto-Ignition Temperature	Not available.
Viscosity	> 330 cP @ 104°F / 40°C
Density	9.36 lb/gal
Percent Volatile	Not available.
Specific Gravity	1.12
VOC Content	0% per US State & Federal Consumer Product Regulations
Temperature Range	Not available

DIRECTIONS

Apply a few drops of fluid just prior to contact. DO NOT USE IN MIST OR RECIRCULATING SYSTEMS.

HANDLING

Observe good industrial hygiene practices. Wear appropriate personal protective equipment. Avoid contact with eyes, skin, and clothing. Avoid prolonged exposure. Use only in well-ventilated areas.

STORAGE

Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

DISPOSAL

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose in accordance with all applicable regulations

AVAILABLE PRODUCTS

Part No.		Net Contents	Container Type	Units/Case	Approximate Case Weight
US	Canada				
05316	C05316	16 fl oz / 473 mL	bottle	12	16 lbs



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