

# Rustlick™ ULTRACUT® 380R

## DESCRIPTION

Ultracut 380R is a premium heavy-duty, semi-synthetic metalworking fluid with non-chlorinated extreme-pressure additives.

## FEATURES

- Heavy-duty semi-synthetic metalworking fluid
- Non-chlorinated EP additives
- Provides hard water stability
- Increases coolant life
- Keeps machines clean
- Great corrosion protection
- Dramatically extends tool life
- Enhances Workpiece quality and surface finish

## APPLICATIONS

- Heavy to moderate-duty machining and grinding
- High volume/high pressure coolant systems

## MATERIALS COMPATIBILITY

- All ferrous and non-ferrous metals
- Aluminum
- Titanium
- Stainless steel
- Brass
- Bronze
- Copper

## DIRECTIONS

FOR PRODUCT/APPLICATOR TROUBLE SHOOTING:  
Use a refractometer to measure coolant concentration.  
Use Triadine 20 or Grotan for microbial control of this fluid in sump tanks. Call Technical Sales for detailed questions pertaining to the products.

## AVAILABLE PRODUCTS

Part No.	Net Contents	Container Type	Units/Case
76055T	330 gal	tote	1
76005	5 gal	pail	1
76055	55 gal	drum	1



## PROPERTIES

Appearance / Physical State	Translucent blue
Class	Semi-synthetic
pH Value	9.9
Specific Gravity	0.99
Density	8.3 lbs/gal
Flash Point	> 200°F (93°C)
Total Chlorine	None
Mineral Oil	25%
Water Solubility	25%
Dilution Ratio	Light Duty Machining 30:1 (3%) Moderate Duty Machining 20:1 (5%) Heavy Duty Machining 10:1 (10%)
Refractometer Readings	10:1 = 6.0 20:1 = 3.0 30:1 = 2.0

## SHELF LIFE INFORMATION

1 year



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