Rustlick ULTRACUT® 380R

DESCRIPTION

Ultracut 380R is a premium heavy-duty, biostable, semisynthetic metalworking fluid with non-chlorinated extreme-pressure additives.

FEATURES

- Heavy-duty semi-synthetic metalworking fluid
- Non-chlorinated EP additives
- Biostable and resistant to microorganisms
- Provides hard water stability
- Increases coolant life
- Keeps machines clean
- Great corrosion protection
- Dramatically extends tool life
- Enhances Workpiece quality and surface finish

APPLICATIONS

- Heavy to moderate-duty machining and grinding
- High volume/high pressure coolant systems

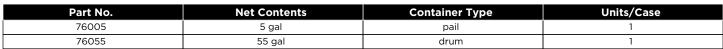
MATERIALS COMPATIBILITY

- All ferrous and non-ferrous metals
- Aluminum
- Titanium
- Stainless steel
- Brass
- Bronze
- Copper

DIRECTIONS

FOR PRODUCT/APPLICATOR TROUBLE SHOOTING: Use a refractometer to measure coolant concentration. Use Triadine 20 or Grotan for microbial control in sump tanks. Call Technical Sales for detailed questions pertaining to the products.

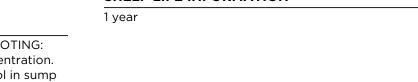
AVAILABLE PRODUCTS





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PROPERTIES

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Appearance	Translucent blue
Class	Semi-synthetic
pH at 10%	9.9
Specific Gravity	0.99
Density	8.3 lbs/gal
Flash Point	> 200°F (93°C)
Total Chlorine	None
Mineral Oil	25%
Water Solubility	25%
Dilution Ratio, Light Duty Machining	30:1 (3%)
Dilution Ratio, Moderate Duty Machining	20:1 (5%)
Dilution Ratio, Heavy Duty Machining	10:1 (10%)
Refractometer Readings (% Brix)	10:1 = 6.0; 20:1 = 3.0; 30:1 = 2.0

SHELF LIFE INFORMATION

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