



ULTRACUT® Pro CF

Water-Soluble Oil

DESCRIPTION

ULTRACUT® Pro CF is a premium chlorine-free, water-soluble oil, cutting, and grinding fluid with maximum bioresistance and non-chlorinated extreme-pressure additives for heavy-duty machining.

FEATURES

- Premium water-soluble oil
- Biostable and resistant to microorganisms
- Non-chlorinated EP additives
- Increases sump life
- Extends tool life
- Provides corrosion protection
- Provides great workpiece quality

APPLICATIONS

- Ferrous and non-ferrous metals
- Aluminum
- Titanium
- Brass
- Bronze
- Copper



PROPERTIES

Appearance / Physical State	Liquid.
Color	Golden Yellow; Light brown.
Odor	Mild, characteristic.
pH Value	9.7 @ 10%
Boiling Point / Range	> 212 °F (> 100 °C)
Flash Point	> 199.4 °F (> 93.0 °C) Pensky-Martens Closed Cup
Water Solubility	Emulsifies.
Specific Gravity	0.96
Total Chlorine	0%
Mineral Oil	50%
Dilution Ratio	Light-Duty Machining: 30:1 (3%) Moderate-Duty Machining: 20:1 (5%) Heavy-Duty Machining: 10:1 (10%)
Refractometer Readings	10:1=9.2 20:1=4.6 30:1=3.1

SHELF LIFE INFORMATION

1 year

AVAILABLE PRODUCTS

Part No.	Net Contents	Units/Case
83305	5 gal	1
83355	55 gal	1



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