



VS 160-30

Medium-Duty Stamping Lubricant

FEATURES

- Excellent fines removal
- Not sticky or tacky - cleans very easily
- No clean required before welding
- Does not build up on tooling/die
- Works very well with Aluminum & mild steels

APPLICATIONS

- Light-Duty Stamping - examples include:
- Flanges on car doors, appliance panels, connectors, etc.
- Differential covers
- HSS frame rails
- Bearings
- Brackets
- Exhaust system flanges
- Many others - please contact us with questions.

DIRECTIONS

Dilute Metal Mates VS with water to suit the specific application. Slowly add water to lubricant while mixing. Water quality enhances the performance of all water-dilutable lubricants.

HANDLING

Use appropriate safety equipment. Use with adequate ventilation. Avoid contact with eyes, skin and clothing. Keep away from extreme heat. Keep container closed when not in use.

STORAGE

Store away from extreme heat, flame, or ignition sources. Pressure buildup may occur due to heat exposure or temperature change. Release pressure by slowly opening container.

DISPOSAL

Absorb with suitable material and follow procedures shown on SDS. Dispose of in a manner that is recommended by local, state, provincial, and federal laws and regulations.



PROPERTIES

Odor	mild
pH Value	8.0-9.0
Specific Gravity	0.99
Flash Point	>200F (>93C)
Boiling Point / Range	212F (100C)
Melting / Freezing Point	212F (100C)
Vapor Pressure	<1
Vapor Density	Heavier than air
Prop 65 Warning	Yes
Total Chlorine	Y
Dilution Ratio	Typical Dilution 3:1 to 6:1 (33-17%)

AVAILABLE PRODUCTS

Part No.	Net Contents	Container Type	Units/Case	Color
MM1006	330 gal	tote	1	creamy white



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