



# Vytron-N

## Synthetic Metalworking Fluid

### DESCRIPTION

Superior synthetic cutting fluid for general-purpose use.

### FEATURES

- General Purpose Use
- No mineral oil
- Minimal maintenance
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- Prolongs sump life
- Dry-film corrosion protection for work pieces and machines

### APPLICATIONS

- General machining
- Grinding
- Sawing
- Tapping
- Drilling
- Turning
- Milling

### MATERIALS COMPATIBILITY

- Ferrous metals
- Not recommended for brass, bronze, and copper
- Limited use for aluminum and titanium

### PRODUCT/APPLICATOR TROUBLE SHOOTING

Use a refractometer to measure coolant concentration. Use Triadine 20 or Grotan for microbial control in sump tanks. Call Technical Sales for detailed questions pertaining to the products.

### AVAILABLE PRODUCTS

Part No.	Units/Case
75554	1
75054	1
75014	4



### PROPERTIES

<b>Appearance</b>	Blue
<b>Class</b>	Synthetic
<b>pH at 10%</b>	9.8
<b>Specific Gravity</b>	1.05
<b>Density</b>	8.8 lbs/gal
<b>Flash Point</b>	> 200°F (93°C)
<b>Total Chlorine</b>	None
<b>Mineral Oil</b>	0%
<b>Water Solubility</b>	Soluble
<b>Dilution Ratios</b>	Machining, tapping, drilling, turning, milling: 10:1-25:1; Cut-off sawing: 15:1-30:1; Form grinding: 20:1-30:1
<b>Refractometer Readings (% Brix)</b>	10:1=3.0; 20:1=1.6; 30:1=1.2



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