



Vytron-N

Synthetic Metalworking Fluid

DESCRIPTION

Superior synthetic cutting fluid for general-purpose use.

FEATURES

- General Purpose Use
- No mineral oil
- Minimal maintenance
- Minimal maintenance
- Prolongs sump life
- Dry-film corrosion protection for work pieces and machines

APPLICATIONS

- General machining
- Grinding
- Sawing
- Tapping
- Drilling
- Turning
- Milling

MATERIALS COMPATIBILITY

- Ferrous Metals
- Titanium
- Not recommended for Aluminum.
- Not recommended for Brass, Bronze, and Copper.

DIRECTIONS

FOR PRODUCT/APPLICATOR TROUBLE SHOOTING:
Use a refractometer to measure coolant concentration.
Use Triadine 20 or Grotan for microbial control in sump tanks. Call Technical Sales for detailed questions pertaining to the products.

AVAILABLE PRODUCTS

| Part No. | Units/Case |
|----------|------------|
| 75554 | 1 |
| 75054 | 1 |
| 75014 | 4 |



PROPERTIES

| | |
|-----------------------------|--|
| Appearance / Physical State | Blue |
| Class | Synthetic |
| pH Value | 9.8 |
| Specific Gravity | 1.05 |
| Density | 8.8 lbs/gal |
| Flash Point | > 200°F (93°C) |
| Total Chlorine | None |
| Mineral Oil | 0% |
| Water Solubility | Soluble |
| Dilution Ratio | Machining, Tapping, Drilling, Turning, Milling: 10:1-25:1 Cut-off Sawing: 15:1-30:1 Form Grinding: 20:1-30:1 |
| Refractometer Readings | 10:1=3.0 20:1=1.6 30:1=1.2 |

SHELF LIFE INFORMATION

1 year



CONTACT YOUR ITW PRO BRANDS REPRESENTATIVE TODAY!

800.241.8334 | www.itwprobrands.com

LPS®, SCRUBS®, DYKEM®, Accu-Lube®, DYMON®, Spray Nine®, and Cedar® are registered trademarks and Rustlick™, Diamondkote™, and MetalMates™ are trademarks of Illinois Tool Works • All Rights Reserved