



WS-11 Water-Soluble Oil

DESCRIPTION

Economical water-soluble oil for light-duty use

FEATURES

- Water-soluble oil
- Economical general-purpose
- Great lubricity
- General purpose coolant
- Thin oily-film corrosion protection
- Increases tool life

APPLICATIONS

- Light-duty operations
- General machining and grinding

PRODUCT/APPLICATOR TROUBLE SHOOTING

Use a refractometer to measure coolant concentration. Use Triadine 20 or Grotan for microbial control in sump tanks. Call Technical Sales for detailed questions pertaining to the products.



PROPERTIES

Appearance	Dark brown
Class	Water-Soluble Oil
pH at 10%	9
Specific Gravity	0.92
Density	7.7 lbs/gal
Flash Point	320°F (160°C)
Total Chlorine	None
Mineral Oil	85.00%
Water Solubility	Soluble
Dilution Ratios	General Machining and grinding: 10:1-30:1
Refractometer Readings (% Brix)	10:1 = 10.5; 20:1 = 5.3; 30:1 = 3.5

AVAILABLE PRODUCTS

Part No.	Units/Case
74553	1
74053	1
74013	4



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